



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-579-015
Job Sheet 167928



Part No: D205-579-015

Job Qty: 1 ea

Part Name: Dual Battery Rack



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 12/1/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Heli-Lift International Inc (CHLIF01)

Hangar No. 2 Yorkton Airport, PO Box 1971 Yorkton, SK, S3N3X3 Canada ph:(306) 783-5438

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/1/17	0.00	0.00	Start Up Stores/Pkg-1		SRL
105	Packaging	1 pcs		12/1/17	0.00	0.00	Packaging1		SRL
110	QC	1 pcs		12/1/17	0.00	0.00	QC4		Shab
115	DC	1 pcs		12/1/17	0.00	0.00	DC		P.L.
120	Packaging	1 pcs		12/1/17	0.00	0.00	Packaging3		
130	QC21-FG	1 Ea		12/1/17	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile & type labels per PPP205-579-015 CHG002

Descriptions: 120 - Identify and pack for shipping as per PPPD205-579-015 Location: FG017

DEC 13 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2121 ✓ 5014224	4 ✓	6 51248	0	0
	D3247-1 ✓	4 ✓	8 51248	0	0
	D3249-1 ✓ F161385	1 ✓	1 51248	0	0
	D3250-16 ✓ 5019445	1 ✓	2 51248	0	0
	D3251-041 ✓ 5021028	1 ✓	2 51248	0	0
	D3252-1 ✓ 5001183	1 ✓	2 51248	0	0
	D3253-1 ✓ 5020732	1 ✓	2 51248	0	0
	D3254-041 ✓ 5021028	1 ✓	2 51248	0	0
	D3254-2 ✓ 5021036	1 ✓	2 51248	0	0
	D3261-1 ✓ 5019938	1 ✓	3 51248	0	0
	MS20470AD4-5 ✓ 5019891	212 ✓	3,192	0	0
	MS20470AD4-7 ✓ 5019847	17 ✓	1,068	0	0
	6020731				

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S021185



Dual Battery Rack

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PART NO: D205-579-015
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/13/17
Job No: 167928

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
212	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET

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Revision: **B**
Date: 06.02.08

Change Record

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Part Number: D205-579-015

Description: DUAL BATTERY RACK

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